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Wissen für Morgen

# The DLR On-Orbit Servicing Simulator: Reproducing Free-Floating Dynamics with Robotic Facilities

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## Contents

- 1. Motivation: On-orbit servicing
- 2. DLR On-ground facilities for simulating free-floating dynamics
  - Light-weight-robots based
  - OOS-SIM facility
  - Main control modes

3. Factors that affect the free-floating dynamics simulation with a robot

- Time delay
- Discretization

4. Reproducing free-floating dynamics: An Energy-based approach

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## **On-Orbit Servicing**

- Maintenance and life extension of existing satellite
- Active space debris removal



**Servicer satellite** equipped with a robotic arm (left) approaching a **client satellite** (right)



Density of Space Debris in LEO and GEO orbit



## Why Robotic Facilities?

- 6 dof dynamics simulation
- Mass/inertia pars. can be easily changed
- Reproduction of microgravity
- Large workspace



#### Space Scenario:

Servicer satellite with manipulation arm and client satellite





**On-ground scenario:** The robot simulates the dynamics of the satellite

## **On-ground Robotic Simulator in DLR-RM**

LWR-2 based	LWR-3 based	OOS-SIM	OOS-SIM+	
Servicer LWR-2 Client LWR-2	Servicer LWR-3 Client LWR-3	Servicer KR-120 Client KR-120 Arm LWR4+	Servicer KR-120 Client KR-120 Arm LWR4+	
Fixed-base No free-floating	Fixed-base Free-floating em	Free-floating dynamics	Haptics interface End2End	
2008	2011	2013	2015 -2018	



## **On-ground Robotic Simulator in DLR (2011)**





## **On-ground Robotic Simulator in DLR-RM: the OOS-SIM**



### Servicer satellite: KUKA KR-120

**Client satellite: KUKA KR-120** 



## **On-ground Robotic Simulator in DLR-RM: the OOS-SIM**

Light-Weight Robot (LWR) Gripper and stereocamera system



## The DLR OOS-SIM

### □ Data flow of the target simulator



## **Control modes**

The LWR can be controller in position or torque mode for different operations:

### Semi-autonomy

- Stereo camera at the end-effector
- Visual servoing

#### □ Telepresence

- Remote human operator with haptic interface
- Teleoperation with forcefeedback

### □ Shared control

 torque input from the visual-servoing and telepresence







## **Space link experiment**

• Passive bilateral controllers have been developed to cope with time delay and was tested on a space link infrastructure



**Targeted scenario** 

Implemented scenario

## The OOS-Sim facility

UKA

# The **DLR** on-**O**rbit **S**ervicing Simulator



KUKA

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## **Reproducing free-floating dynamics with Robotic Facilities**

3. Factor that affect the free-floating dynamics simulation on a robot

4. Reproducing free-floating dynamics: An Energy-based approach

### Time delay

- Time delay between measured force-torque and command to the robot causes system instability
- Virtual energy is generated due to intrinsic latencies

### Discretization

- Standard Euler Integrator leads to generation of energy and position drifts
- Implicit integration methods require a numerical and iterative solution,
- Iterative solutions can be prohibitive for real-time determinism.



## **Time Delay: Problem Statement**



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Energy without time delay, with time delay and angular velocity comparison

## Time Delay: Proposed Approach

### **Control goals**

- 1. Ensure a stable system with the passivity condition
- 2. Guarantee the performance of the simulated dynamics on a robot

### **Passivity Condition:**

$$E(m) = E(0) + \sum_{k=0}^{m} F^{T}(k)v(k)\Delta T \ge 0,$$

If E(m) < 0, then the system is producing energy and such a regenerative effect can destabilize the system



## Modeling: Making the system passive





# Ensure the stability of the robot with the passivity criteria

• **Passivity Controller (PC)** acts if passivity condition is violated

 $v_2(k) = v_1(k - \mu) - \beta(k)F_c(k)$ 

• Passivity Observer (PO)

$$E_{obs}(m) = \sum_{k=0}^{m} F_c^T(k) (v_1(k) - v_1(k - \mu)) \Delta T +$$





## Ensure the stability of the robot with the Passivity criteria

## without Passivity Control

# with Passivity Control



## **Time Delay: Proposed Approach**

### **Control goals**

- 1. Ensure a stable system with the passivity condition
- 2. Guarantee the performance of the simulated dynamics on a robot





# Guarantee performance with a designed optimization problem

• Performance is guaranteed through a multidimensional optimal damping as a result of a minimization problem:

$$\min_{\beta(k)} \|v_1(k-\mu) - \beta(k)F_c(k) - v_1(k)\|^2$$

• The minimization problem will force the velocity to stay as close as possible to the ideal value. The constraints to satisfy are:

$$\sum_{k=0}^{m} F_{c}(k)^{T} \beta(k) F_{c}(k) \Delta T = \begin{cases} 0 & \text{if } E_{obs}(m) \ge 0 \\ -E_{obs}(m) & \text{if } E_{obs}(m) < 0 \end{cases}$$

 The minimization problem generates a β(k) such that the active energy (produced by the delay) is dissipated and the velocity transmitted to the robot is as close as possible to the ideal target velocity.

## **Time Delay: Experiment Results**

• The observed active energy is dissipated with the optimal damping and the system results to be stable.



Observed Energy, Energy of the passivity controller and Passivity proof



## **Time Delay: Experiment**



DLR

## **Reproducing free-floating dynamics with Robotic Facilities**

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## Discretization

• Admittance architecture of the robot simulator:

 $F(\mathbf{k}) \rightarrow Sim.Dyn \rightarrow T \Sigma \rightarrow R E$ 



- The desired dynamics is subjected to external forces,
- Explicit and Discrete Integrator strategy by modifying the output of the Euler integrator.

### Discretization

- Standard Euler Integrator leads to generation of energy and position drifts
- Implicit integration methods require a numerical and iterative solution,
- Iterative solutions can be prohibitive for real-time determinism.



## **Discretization: Problem Statement**

- Considering the Hamiltonian system:  $\dot{H} = \mathbf{F}^T \mathbf{M}^{-1} \mathbf{p} = \mathbf{F}^T \mathbf{v}$
- Standard Euler method causes drift in position and energy inconsistency



Force profile, **drift in position** due to the discretization with different sampling time



**Energy drift** for different sampling time and comparison with the continuous case  $H_c$ .



## **Energy produced by the Euler Integrator**

- The energy variation should be due only to the energy provided through the port (F,v),
- The Energy due to Euler method is:

$$H(k) = H(k-1) + T\mathbf{v}(\mathbf{k}-1)^{T}\mathbf{F}(\mathbf{k}-1)$$
$$+ \underbrace{\frac{1}{2}T^{2}\mathbf{F}(\mathbf{k}-1)^{T}\mathbf{M}^{-1}\mathbf{F}(\mathbf{k}-1)}_{\Delta \mathbf{H}}$$

- $\Delta H$  is the active energy introduced at each time step *T*,
- The active energy will cause a non-physical and a non-passive behaviour.



## **Passivity-based integration scheme**

• The energy observer checks the energy flows:

$$E_{obs}(k) = E_{obs}(k-1) - \Delta H(k) + \beta (k-1)F(k-1)^2 T$$

• The passivity controller acts in admittance configuration:



The passivity-based integration scheme

- The passivity control (PC) corrects the velocity with a variable damper  $\beta$
- The energy observer  $(E_{obs})$  measures the active energy



## **Results: Energy comparison**

### The energy is preserved for the simulated rigid body



**Energy drift** considering different sampling time: **before applying the method** 

Energy considering different sampling time: with the proposed method

## **Experiments on the robot simulator**





## Passive integrator: extention to coupled dynamics

Energy generated by the Euler integrator:

$$H(k) = H(k-1) + T\omega(k-1)^{T}\tau(k-1)$$

$$+ \underbrace{\frac{1}{2}T^{2}\omega(k-1)^{T}S(I\omega(k-1))^{T}I^{-1}S(I\omega(k-1))\omega(k-1)}_{\Delta H_{1}} + \underbrace{\frac{1}{2}T^{2}\tau(k-1)^{T}I^{-1}\tau(k-1)}_{\Delta H_{2}}.$$



M. De Stefano, J. Artigas, C. Secchi, " A passive Integration Strategy for Rendering Rotational Dynamics on a Robotic Simulator", IROS 2017 - **TuAT12, Room 208** 



## Passive integrator extended to coupled dynamics

### Method extended for rotational dynamics



M. De Stefano, J. Artigas, C. Secchi, " A passive Integration Strategy for Rendering Rotational Dynamics on a Robotic Simulator", IROS 2017 - **TuAT12, Room 208** 

## Summary

- The OOS-SIM was presented as an on-ground facility for testing on-orbit servicing tasks
- Autonomy, Telepresence and Shared-control algorithms can be tested
- Main issues in rendering passive free-floating dynamics are addressed



- Time delay and discretization can lead to a non-physical behaviour of the simulated dynamics
- Energy-based methods have been develop to realistically simulate physical dynamics



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